

PATENT ABSTRACTS OF JAPAN

(11)Publication number : 04-084627
(43)Date of publication of application : 17.03.1992

(51)Int.Cl. B21D 19/04
B21D 5/08
F24F 13/02

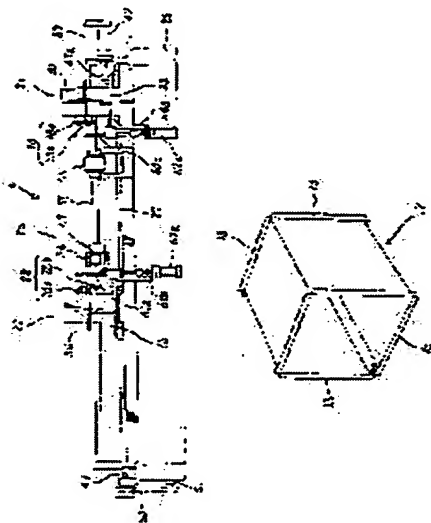
(21)Application number : 02-200753 (71)Applicant : METOKOIRU KK
(22)Date of filing : 27.07.1990 (72)Inventor : IMAIDE AKIRA

(54) WORKING DEVICE OF FLANGE MOUNTING PART OF DUCT

(57)Abstract:

PURPOSE: To allow the automatic bending of flange mounting parts to the ends of a duct by constituting 1st and 2nd working heads which are disposed to face each other on both sides of a transporting path for a blank material and have rollers for working in such a manner that these heads can be moved and freely adjusted in the directions attaching or detaching from each other.

CONSTITUTION: After the 1st and 2nd working heads 21, 22 are adjusted in position according to the size of the blank material 10, the blank material 10 is supplied to a working device 6. Both ends of the blank material are then passed between 28a and 28b of the 1st and 2nd working heads 21, 22, by which these end parts are bent and the flange mounting parts 13 for mounting angle flanges are automatically formed.



LEGAL STATUS

[Date of request for examination]

[Date of sending the examiner's decision of rejection]

[Kind of final disposal of application other than the examiner's decision of rejection or application converted registration]

[Date of final disposal for application]

[Patent number]

[Date of registration]

[Number of appeal against examiner's decision of rejection]

[Date of requesting appeal against examiner's decision of rejection]

[Date of extinction of right]

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